



# OEM Bulletin

➤ Cash box

<b>Bulletin #:</b>	<b>OEM00205</b>
<b>Bulletin Date:</b>	<b>Dec 16, 2005</b>
<b>Subject:</b>	<b>SC66/83 Cash box Lock Document</b>
<b>Affected Model(s)</b>	<b>SC66XX &amp; SC83XX Series Bill Acceptors</b>

## Summary:

This document details the lock specifications for the SC66XX and SC83XX cash box.

## Details:

There are many different types of locks that will work on the SC series cash box. This document details cash box and lock constraints that must be taken into account when selecting a lock.

Questions should be directed to MEI Technical Support at 1-800-345-8172

## 1.1 SC Cashbox Lock Specification

The cashbox may be fitted with either one or two security locks. The product is designed to accept locks from a range of manufacturers including but not limited to: -

Medeco  
Kaba  
Abloy  
VSR  
Miwa  
Duo  
ILCO

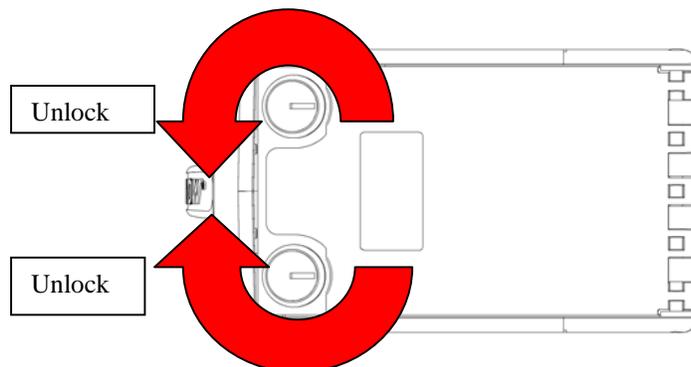
Standard 5/8" and 1&1/8" (15.878 mm and 28.575 mm) cam locks are supported. There is a significant variety of lock designs and spacer washers may be required for some lock types. The MEI drawing [252050011](#) shows the critical mechanical dimensions for the locks. A special hasp is required on the SC cash box. The hasp dictates what type of cam lock can be used. The standard hasp is MEI part # [252035002](#). A hasp with a larger locking hole is also available MEI part # [252036076](#). Use hyperlinks to view dimensional drawings of the hasp. Lists of constraints that limit cam lock selection are shown in the following table.

Constraint	Comments	Measurements(in / mm or degrees)
Max. lock body length	Without spacers	1.551in, 39.384mm
Cam fitting hole ( standard )	Round	.2921in, 7.42mm diameter
Cam fitting hole ( larger )	Square	8.85mm X 8.85mm , 0.348in X 0.348in
Max. lock body diameter		.768in, 19.5mm
Cam rotation		90 Degrees
Flat width	2 Flats	.640in, 16.25mm

Locks vary greatly in price, security, keying policies etc. The customer is responsible for selecting a lock with performance that is fit for the intended purpose. MEI does not test or endorse any specific brand of lock for security characteristics. For applications not requiring a lock, a non-locking latch is available: MEI Part Number 252260001P1 NLC CASHBOX LATCH.

### 1.1.1 Lock Rotation Direction

When two locks are installed they must rotate in opposite directions. See the figure below.



### 1.1.2 Lock Installation

The following figures show a SC cash box with installed cam lock and hasp. In figures 8 and 9, you can see the diversity of locks that can be used on the SC cash box.



Figure 5, unlocked



Figure 6, locked



Figure 7



Figure 8



Figure 9



Figure 10

Figure 10 shows the two lock body lengths that can be used in the cam lock selection. Here we have two locks with body lengths of  $\frac{5}{8}$ in and  $1 \frac{1}{8}$ in (15.878 mm and 28.575 mm).

### 1.1.3 Lock Manufactures

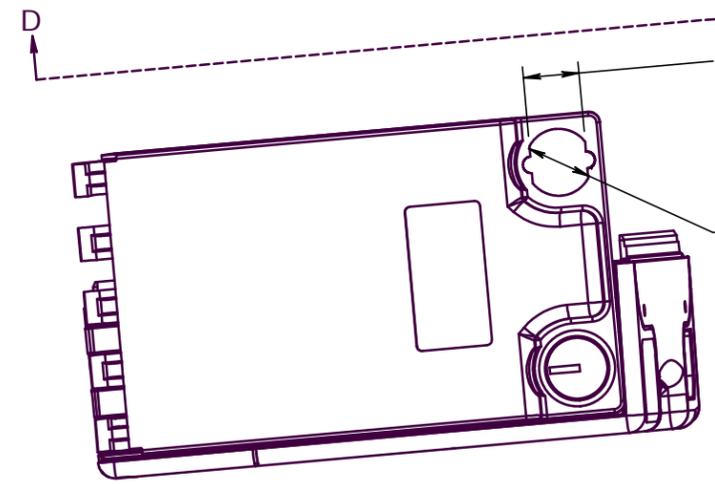
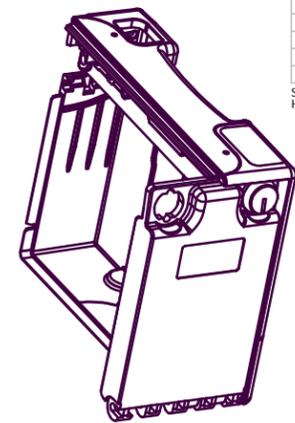
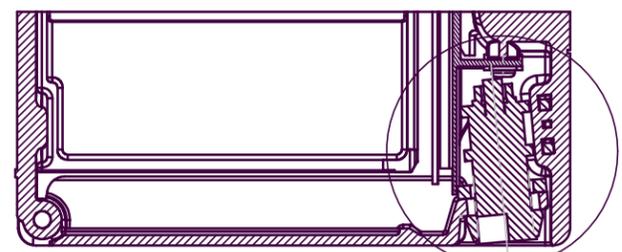
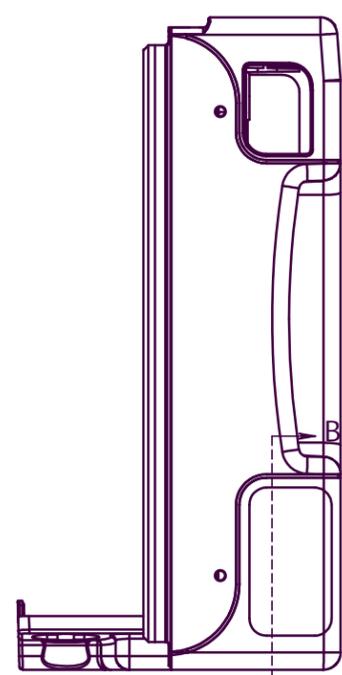
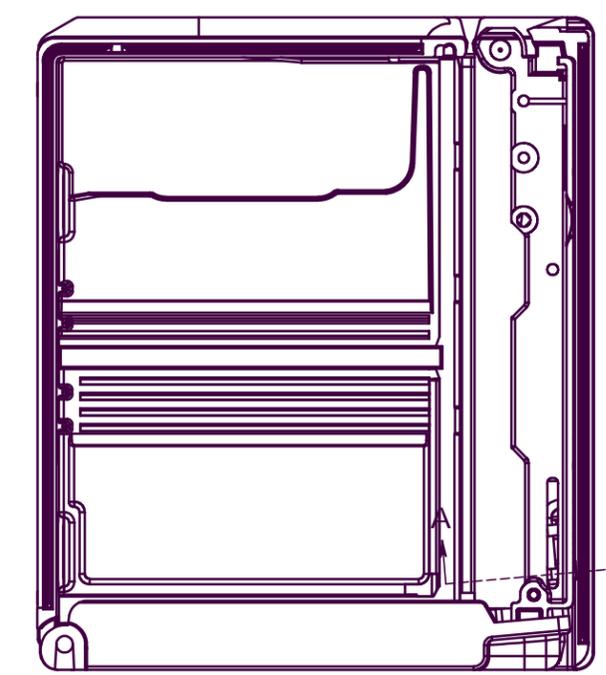
Locks vary greatly in price, security, keying policies etc. The customer is responsible for selecting a lock with performance that is fit for the intended purpose. See table 1 to view specific brands of locks that were installed on the SC cash box.

Lock Mfg.	Mfg. Part No.	Comments	Contact	Results
Ilco	F35800 & F45800 Series	Offers a wide variety of locks.	<a href="http://www.kaba-ilco.com">http://www.kaba-ilco.com</a>	Installed 5/8in lock successfully.
DOM		Have locks of the correct body length however modification to the hasp is required.	<a href="http://www.domsecurity.com/i1-camlocks.htm">http://www.domsecurity.com/i1-camlocks.htm</a>	Not recommended due to hasp requirements. See comments.
Medeco	60 W 1450 T-229 – XX	XX – Medeco produces locks of various types of metals (satin chrome 26, satin Brass 06, polished chrome 25, and polished brass 05)	<a href="http://www.medeco.com/">http://www.medeco.com/</a> P.O. Box 3075 3625 Allegheny Drive Salem, Virginia 24153-0330 Phone: 1-800-839-3157 Fax: 1-800-421-6615 <a href="mailto:customer-service@medeco.com">customer-service@medeco.com</a>	Installed 5/8in and 1&1/8in lock successfully.
Abloy	AB3377E	Abloy uses an unique disk locking principle which they claim makes the lock pick proof. They also state that their locks are less likely to malfunction and resistant to the elements.	<a href="http://www.abloyusa.com/camlocks.htm">http://www.abloyusa.com/camlocks.htm</a>	Installed 5/8in lock successfully.
CAMLOCK SYSTEMS	R9751	Used barrel key cam lock.	<a href="http://www.camlock.com/ext_prod_camlocks.shtml">http://www.camlock.com/ext_prod_camlocks.shtml</a>	Installed 5/8in lock successfully.
Illinois Lock Co.	C650S, C650L, C625	Weather resistant	<a href="http://www.illinoislock.com/">http://www.illinoislock.com/</a>	Makes locks of the correct hasp sizes.

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R2	-	24/MAY/02	-
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SEE MEI MRP DATABASE FOR CHANGE HISTORY AFTER INITIAL DESIGN RELEASE

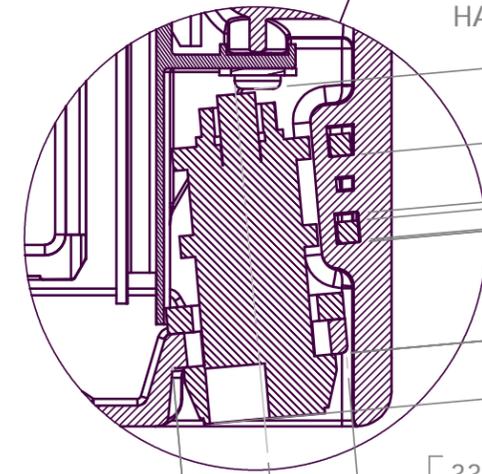


[.640]  
16.250  
MAX LOCK  
ACROSS FLATS

[1.181]  
30.000

[.768]  
Ø19.500  
MAX LOCK  
BODY DIA

DOOR STOP



DETAIL C  
SCALE 2 : 1

[.125]  
3.175 MAX  
HASP

[.153]  
2X3.895  
SLOT

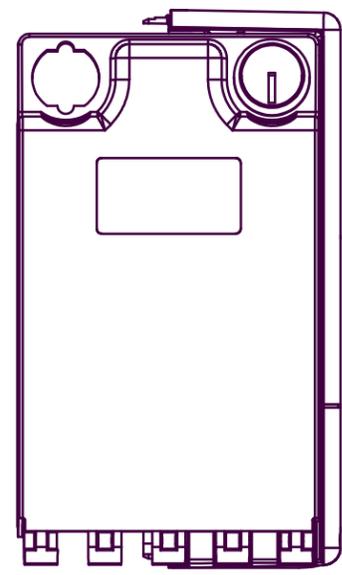
[1.125]  
28.580

[1.551]  
39.384  
MAX LOCK  
LENGTH WITHOUT  
SPACERS

[.625]  
15.875

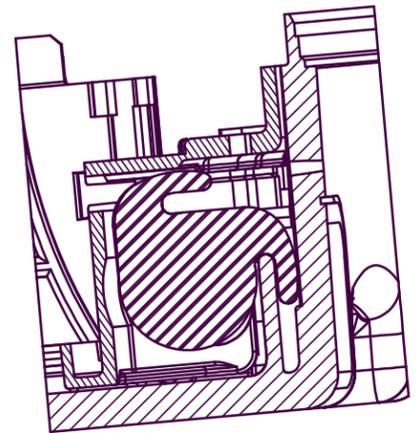
[.332]  
8.433  
MAX HEAD HT  
BEFORE EXCEEDING  
CASSETTE BOUNDARY

NOTE:  
FOR LOCKS EXCEEDING  
MAX. LENGTH BUT WITH  
SHORTER HEAD HEIGHT  
(E.G. SOME MEDECO 'DURA CAM'  
LOCKS) - SPACERS OF EQUAL  
THICKNESS WILL BE NEEDED  
BELOW BOTH HEAD AND HASP.



[.500]  
12.700

[1.000]  
Ø25.400  
MAX DIA  
LOCK HEAD



SECTION A-A  
SCALE 2 : 1

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	<p>MATERIAL / FINISH - -</p>		<p>DRAWN: C. CRAWFORD</p>	<p>DATE 22/MAY/00</p>
	<p>DO NOT MEASURE OFF THIS PRINT</p>		<p>CHECKED: D DEAVILLE</p>	<p>DATE 22/MAY/02</p>
	<p>INITIAL END PRODUCT: PUNCH</p>		<p>PROJECT ENGINEER: M. NUNN</p>	<p>DATE 22/MAY/02</p>

<p>RELEASED FOR: REFERENCE</p>		<p>TOOLING INFORMATION</p>	
<p>MARS ASSET # -</p>		<p>VENDORS TOOL REF. -</p>	
<p>mei MARS ELECTRONICS INTERNATIONAL 1301 WILSON DRIVE WEST CHESTER, PA 19380 USA PHONE: +1 (610) 430 2500 FAX: +1 (610) 430-2795</p>		<p>TITLE <b>SPEC.CASHFLOW CASHBOX LOCKS</b></p>	
<p>SIZE D</p>	<p>DESIGN CENTER WCR</p>	<p>DOC CLASS CS</p>	<p>SIG. NO. 252050011</p>
<p>SCALE: 1:1</p>		<p>VOLUME: 000.000 (CUBIC MM)</p>	<p>SHEET 1 OF 1</p>

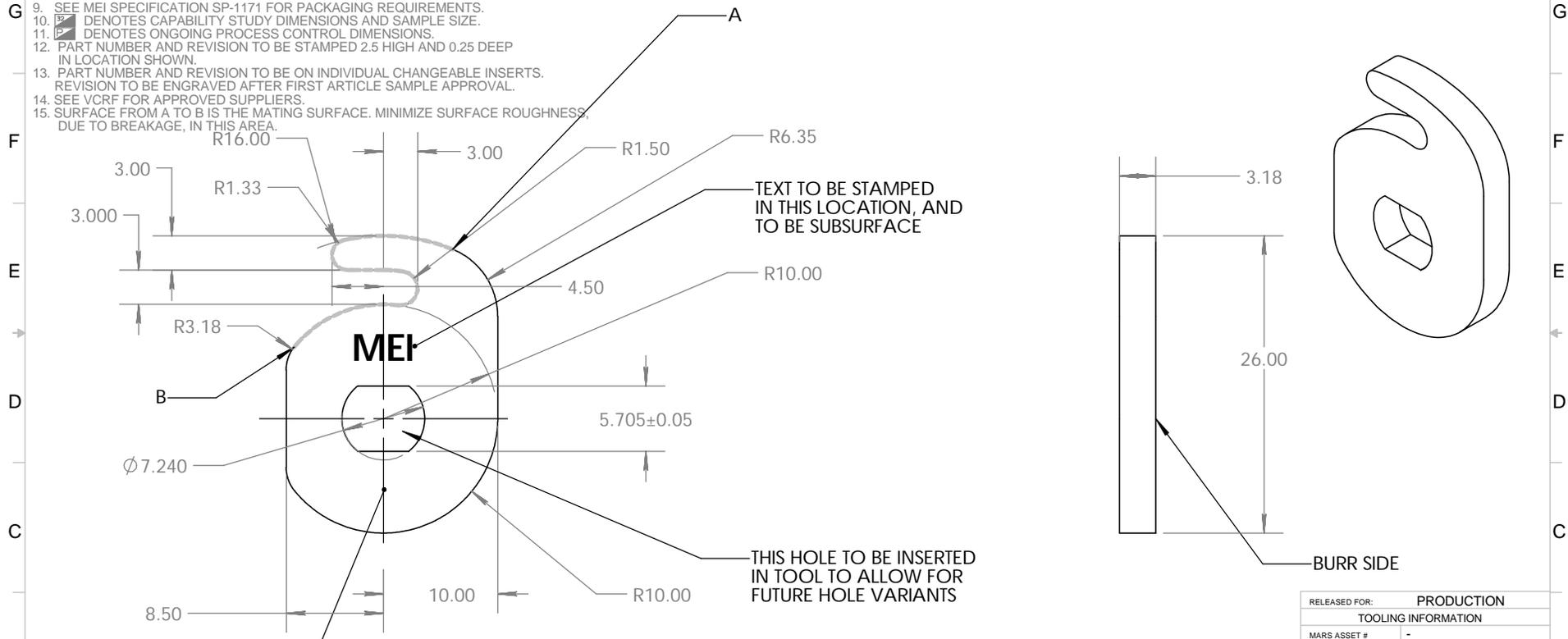
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NOTES: (UNLESS OTHERWISE SPECIFIED)

1. PART TO BE CLEAN AND FREE OF OIL.
2. FLAT SURFACES MUST BE FREE FROM CRACKS, DENTS, AND GOUGES. FRACTURES AT BEND LINES ARE NOT PERMISSIBLE. NO VISIBLE DEFECTS FROM 610 MM.
3. PART TO BE FLAT WITHIN 0.13.
4. PART TO BE FREE OF SHARP EDGES. BURR NOT TO EXCEED 10% STK THKNSS.
5. DIMENSIONS ARE AFTER PLATING.
6. GRAIN DIRECTION TO BE APPROVED BY MEI ENGINEERING.
7. HOLE BREAKOUT ON PUNCHED HOLES AND EDGES NOT TO EXCEED 80% STK THKNSS.
8. SEE MEI SPECIFICATION 001389001 FOR INSPECTION REQUIREMENTS.
9. SEE MEI SPECIFICATION SP-1171 FOR PACKAGING REQUIREMENTS.
10. DENOTES CAPABILITY STUDY DIMENSIONS AND SAMPLE SIZE.
11. DENOTES ONGOING PROCESS CONTROL DIMENSIONS.
12. PART NUMBER AND REVISION TO BE STAMPED 2.5 HIGH AND 0.25 DEEP IN LOCATION SHOWN.
13. PART NUMBER AND REVISION TO BE ON INDIVIDUAL CHANGEABLE INSERTS. REVISION TO BE ENGRAVED AFTER FIRST ARTICLE SAMPLE APPROVAL.
14. SEE VCRF FOR APPROVED SUPPLIERS.
15. SURFACE FROM A TO B IS THE MATING SURFACE. MINIMIZE SURFACE ROUGHNESS, DUE TO BREAKAGE, IN THIS AREA.

REVISIONS			
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SEE NOTES 12, 13.  
TO BE SUBSURFACE  
CAN BE ON CURVE

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COLD ROLLED STEEL  
FULL HARD TEMPER, ASTM A-109, AISI 1010, JIS G 3141, SPC-1D  
NO. 1 TEMPER, ROCKWELL B84 MIN  
MEAN TENSILE 80,000 PSI  
CLEAR ZINC .003-.010 THK

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THIRD ANGLE PROJECTION  
LINEAR & ANGULAR TOLERANCES  
XX ± 0.50 XX.X ± 0.20  
XX.XX ± 0.10 XX.XXX ± 0.05  
GEOMETRIC DIMENSIONS AND TOLERANCES PER ANSI Y14.5M-1994

INITIAL END PRODUCT:  
PUNCH

THIS DRAWING REPLACES:  
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REFERENCE PART NO.:  
-  
DRAWN:  
CRAWFORD  
DATE:  
17/MAR/00  
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DATE:  
27/JUL/00  
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SIZE: B	DESIGN CENTER: WCR	DOC CLASS: CS	DWG NO: 252035002	REV: G1
SCALE: 3:1	VOLUME: 1,077	(CUBIC MM)	SHEET 1 OF 1	

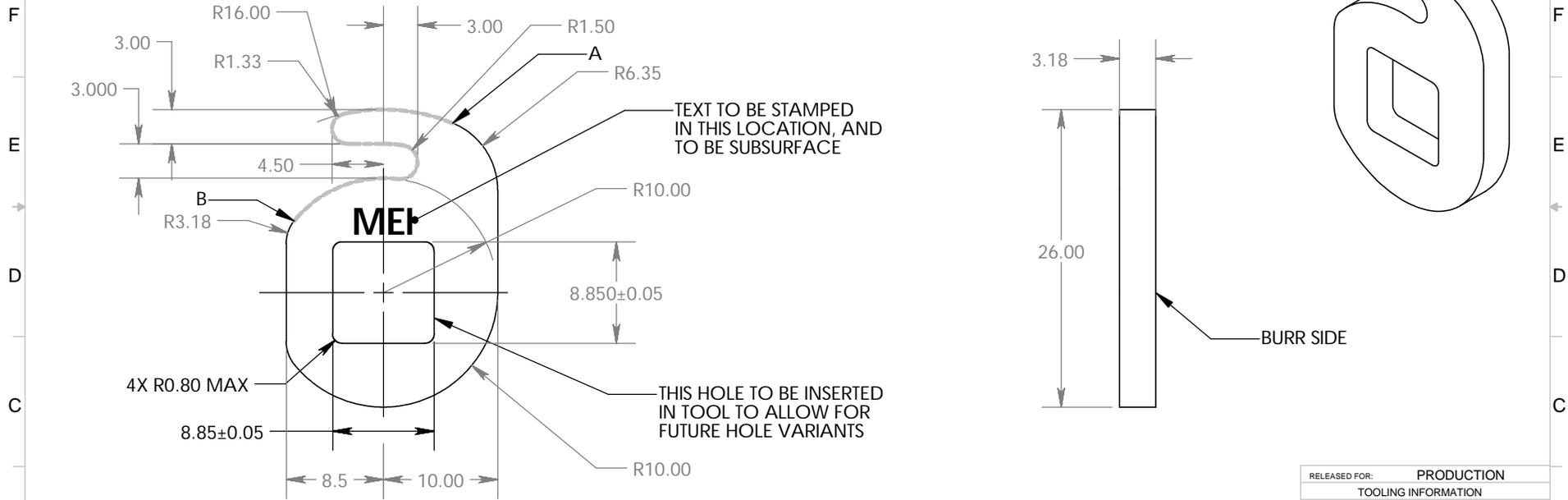
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 GEOMETRIC DIMENSIONS AND  
 TOLERANCES PER ANSI Y14.5M-1994  
 AND ISO 8015

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INITIAL END PRODUCT:  
 PUNCH

THIS DRAWING REPLACES:  
 -

REFERENCE PART NO.:  
 252035002

DRAWN:  
 JEFF THAWLEY

CHECKED:  
 JEFF THAWLEY

PROJECT ENGINEER:  
 JEFF THAWLEY

DATE:  
 07/NOV/03

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TITLE  
**HASP, 11/32 SQUARE DRIVE**

SIZE	DESIGN CENTER	DOC CLASS	DWG NO.	REV
B	WCR	CS	252036076	G1

SCALE: 3:1 VOLUME: 1,077 (CUBIC MM) SHEET 1 OF 1